Value stream: process data sheet

Collected on a walk along the value stream, a common practice, not a standard. CT = cycle time per piece, C/O = change-over, Uptime = share of the planned time the process can run. Count the stock in front of each process.

Value stream

Product family	Customer	Demand per day (pcs)	Available time per shift	Shifts per day	Date

Processes in flow order

Process	Stock in front (pcs)	CT (s)	C/O (min)	Uptime (%)	Operators	Batch	Scrap (%)	Notes